Industrial control equipment
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Contents

Technical Committee on Industrial Products 4

Integrated Committee on Industrial Control 6

Preface 8

1 Scope 10

2 Reference publications 11

3 Definitions 12

4 Construction 14
4.1 General 14
4.2 Frame and enclosure 15
4.2.1 General 15
4.2.2 Doors, covers, and similar parts of enclosures 15
4.2.3 Thickness of cast-metal enclosures for live parts 15
4.2.4 Thickness of sheet metal enclosures for live parts 16
4.2.5 Openings in enclosures 16
4.2.6 Enclosure thermal insulation 18
4.3 Polymeric enclosures 18
4.4 Protection against corrosion 18
4.5 Environmental considerations for enclosures 18
4.6 Wiring space and wire-bending space (see Annex A) 19
4.6.1 Wiring space 19
4.6.2 Wire-bending space 19
4.7 Provisions for mounting 20
4.8 Insulating material 20
4.9 Means for switching 20
4.10 Live parts 22
4.11 Protective devices 22
4.11.1 General 22
4.11.2 Overload relays 23
4.11.3 Instantaneous-trip circuit breakers 24
4.11.4 Open-phase protection 24
4.11.5 Phase-reversal protection 24
4.11.6 Arrangement of grounded control circuits 24
4.11.7 Control circuit transformer protection 24
4.11.8 Supplementary protectors 25
4.12 Fuseholders 26
4.13 Internal wiring 26
4.14 Supply connections 27
4.14.1 Permanently connected equipment 27
4.14.2 Wiring terminals and leads 27
4.14.3 Cord-connected equipment 29
4.15 Electrical spacings 29
4.16 Grounding and bonding 35
4.16.1 General 35
4.16.2 Polymeric enclosures 35
4.17 Service equipment 36
4.18 Intrinsic safety barriers for installation in ordinary locations 38
4.19 Accessible circuits 39
4.20 Wireless controls 40
4.21 Inside the delta 41

5 Marking 41

6 Tests 50
6.1 General 50
6.2 Temperature 50
6.3 Overvoltage and undervoltage 53
6.4 Overload relay calibration 54
6.5 Overload 55
6.6 Endurance 58
6.7 Current withstand 60
6.8 Dielectric strength 60
6.9 Burnout 61
6.10 Short-circuit calibration of test circuits 63
6.10.1 General 63
6.10.2 Measurement of currents 10 000 A and less 63
6.10.3 Measurement of currents over 10 000 A 63
6.11 Short-circuit tests — Overload relays and equipment incorporating overload relays 67
6.11.1 General 67
6.11.2 Protective devices 67
6.11.3 Test conditions 69
6.11.4 Test circuit 71
6.11.5 Criteria for short-circuit tests performed with fuses 71
6.11.6 Criteria for short-circuit tests performed with inverse-time circuit breakers or instantaneous-trip circuit breakers 72
6.11.7 Magnetic trip-out test 72
6.11.8 Combination short-circuit test 73
6.12 Controllers intended for use on circuits capable of delivering high-fault currents 74
6.12.1 General 74
6.12.2 Test conditions and method 75
6.12.3 Protective devices 76
6.12.4 Short-circuit closing 77
6.12.5 Breaker and controller combinations 78
6.13 Controllers intended for group installation 78
6.14 Instantaneous-trip circuit breakers 79
6.15 Polymeric enclosure materials 81
6.15.1 General 81
6.15.2 Flammability of enclosure 81
6.15.3 Resistance to impact — Enclosures 82
6.15.4 Resistance to impact — Observation openings 82
6.15.5 Dielectric strength 83
6.15.6 Conduit connections 83
6.15.7 Bending test for conduit connections 84
6.16 Securement of snap-on covers 84
6.17 Compression 85
6.18 Deflection 85
6.19 Transient-voltage-surge suppression 85
6.20 Dielectric voltage-withstand test in lieu of measuring spacings 85
6.21 Printed circuit board coatings 86
6.21.1 General 86
6.21.2 Dielectric strength (new samples) 86
6.21.3 Dielectric strength (aged samples) 86
6.21.4 Dielectric strength (after humidity conditioning) 86
6.21.5 Adhesion 87
6.22 Voltage withstand 87
6.23 Additional test requirements for manual controllers intended for use as a motor disconnect 87
6.23.1 Temperature 87
6.23.2 Overload and endurance 87
6.23.3 Dielectric strength 88
6.23.4 Short-circuit 88
6.24 Printed wiring board abnormal operation test 89
6.25 Strain relief 90
6.26 Leakage current 90

7 Field-installed accessories 91
7.1 General 91
7.2 Construction 91
7.2.1 Wire connector kits and bonding kits 91
7.2.2 Other kits 91
7.3 Marking 92

Annex A (informative) — Examples of wiring space and wire-bending space 152
Annex B (normative) — Marking translations 153
Annex C — Requirements for fire pump controllers 157
Annex D (normative) — Requirements for electro-mechanical, pressure sensitive floor mats for personnel protection 158
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Preface


This edition incorporates numerous revisions. The major revisions include adding a section for the construction requirements of accessible circuits, a section for the construction requirements of wireless controls and a section for leakage current testing. In addition, numerous tables were updated, a number of new definitions introduced, a new figure added and a host of other minor updates made to various clauses throughout. The requirements of CSA LTR M-003 have also been incorporated in this edition.

For general information on the Standards of the *Canadian Electrical Code, Part II*, see the Preface of CAN/CSA-C22.2 No. 0.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was prepared by the Integrated Committee on Industrial Control, under the jurisdiction of the Technical Committee on Industrial Products and the Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee.

**Interpretations:** The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA’s procedures for interpretation shall be followed to determine the intended safety principle.”

**Notes:**
1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
4) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
   a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
   b) *provide an explanation of circumstances surrounding the actual field condition; and*
   c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*
   *Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.*
5) *This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include “Proposal for change” in the subject line:*
   a) *Standard designation (number);*
   b) *relevant clause, table, and/or figure number;*
c) wording of the proposed change; and

d) rationale for the change.
C22.2 No. 14-18
Industrial control equipment

1 Scope

1.1 This Standard applies to control and protective devices, and accessory devices, rated at not more than 1500 V, for starting, stopping, regulating, controlling, or protecting electric motors, generators, heating apparatus, or other equipment used to control an industrial process that is intended to be installed and used in non-hazardous locations in accordance with CSA C22.1, Canadian Electrical Code, Part I.

Notes:
1) Examples of the industrial control devices covered by this Standard are manual and magnetic starters and controllers; thermal and magnetic overload relays; push-button stations (including selector switches and pilot lights); control circuit switches and relays; float-, flow-, pressure-, and vacuum-operated switches; resistors and rheostats; proximity switches; time-delay relays and switches; resistors and rheostats intended for heating and lighting, including those for motor generator fields; and control devices intended for heating and lighting.
2) The term “control” as used throughout this Standard applies to both starters and controllers.
3) Electrical instruments, such as meters, that can be included as part of control equipment are not covered by this Standard.

1.2 This Standard also applies to assemblies of industrial control and protective devices rated 750 V or less, and includes assemblies of automatic control and process equipment.

1.3 Certain equipment intended for use with electric elevators, air-conditioning and refrigeration equipment, cranes and hoists, electronic and solid-state control equipment, and “TV”-rated relays, etc., can be subject to additional requirements not included in this Standard.

1.4 This Standard does not apply to equipment covered by other CSA Standards, such as power supplies, programmable logic controllers, assemblies of equipment intended solely for the distribution of power, assemblies for controlling power factor, switches other than manual motor controllers, and electrical components intended to protect circuits other than motor branch-circuits.

1.5 The industrial control equipment covered by this Standard is intended for use in an ambient temperature of 0 to 40 °C.

1.6 In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the Standard.
Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

2 Reference publications
This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below:

CSA Group
C22.1-18
*Canadian Electrical Code, Part I*

CAN/CSA-C22.2 No. 0-10 (R2015)
*General requirements — Canadian Electrical Code, Part II*

C22.2 No. 0.1-M1985 (R2017)
*General requirements for double-insulated equipment*

C22.2 No. 0.4-17
*Bonding of electrical equipment*

C22.2 No. 0.5-16
*Threaded conduit entries*

C22.2 No. 0.15-15
*Adhesive labels*

CAN/CSA-C22.2 No. 0.17-00 (R2009)
*Evaluation of properties of polymeric materials*

C22.2 No. 4-16
*Enclosed and dead-front switches*

C22.2 No. 5-16
*Molded-case circuit breakers, molded-case switches and circuit-breaker enclosures*

C22.2 No. 31-14
*Switchgear assemblies*

C22.2 No. 65-13
*Wire connectors*

C22.2 No. 94.2-15
*Enclosures for electrical equipment, environmental considerations*