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U.S. customary units in this Standard Practice are the standard; (SI) metric units are for reference only.

Substantive changes in this 2013 edition are “flagged” by parallel bars as shown on the margins of this paragraph. The specific detail of the change may be determined by comparing the material flagged with that in the previous edition.

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| FOREWORD |

This Standard Practice for Pressure Testing of Valves was originally adopted in 1961. It was developed for the purpose of providing a uniform means of testing valves commonly used in the "full open" and "full closed" type of service. For control valves, refer to standards ISA-75.19.01 and FCI 70-2, which may be more appropriate for control valve pressure testing.

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