

TABLE OF CONTENTS

<u>SECTION</u>	<u>PAGE</u>
	PURPOSE 1
1	SCOPE AND VALVE TYPES 1
2	PRESSURE-TEMPERATURE RATINGS 1
3	MATERIALS 2
4	DESIGN 2
5	MARKINGS 4
6	TOLERANCE 5
7	INSPECTION AND TESTING 5

TABLE

1	Pressure-Temperature Ratings 6
2	List of Material Specifications 7
3	Minimum Length and Depth of Thread 10
4	Bronze Gate Valves – Diameter of Stem 11
5	Bronze Globe and Angle Valves – Diameter of Stem 11
6	Bronze Gate Valves – Diameter of Handwheel 12
7	Bronze Globe and Angle Valves – Diameter of Handwheel 12
8	Shell Test – Threaded and Solder-End Valves 13
9	Shell Test – Flanged-End Valves 13
10	Seat Test – Threaded and Solder-End Valves 14
11	Seat Test – Flanged-End Valves 14
A1	Pressure-Temperature Limitations 15
X1-1	Pressure-Temperature Limitations 25
X1-2	Pressure-Temperature Ratings 26
X1-3	Minimum Length and Depth of Thread 27
X1-4	Bronze Gate Valves – Diameter of Stem 28
X1-5	Bronze Globe and Angle Valves – Diameter of Stem 28
X1-6	Bronze Gate Valves – Diameter of Handwheel 29
X1-7	Bronze Globe and Angle Valves – Diameter of Handwheel 29
X1-8	Shell Test – Threaded and Solder-End Valves 30
X1-9	Shell Test – Flanged-End Valves 30
X1-10	Seat Test – Threaded and Solder-End Valves 30
X1-11	Seat Test – Flanged-End Valves 30

FIGURE

B1	Gate Valve – Type 1A: Solid Wedge, Non-Rising Stem, External Stuffing Box 16
B2	Gate Valve – Type 1B: Solid Wedge, Non-Rising Stem, Internal Retaining Nut 16
B3	Gate Valve – Type 2: Solid Wedge, Inside Screw, Rising Stem 17
B4	Gate Valve – Type 3: Split Wedge (Double Disc), Inside Screw, Rising Stem 18
B5	Gate Valve – Type 4: Double Disc, Parallel Seat, Inside Screw, Rising Stem 18
B6	Globe and Angle Valves – Type 1: Metallic Disc, Integral Seat 19
B7	Globe and Angle Valves – Type 2: Non-Metallic Disc, Integral Seat 19
B8	Globe and Angle Valves – Type 3: Metallic Disc, Removable Seat 20
B9	Check Valve – Type 1: Horizontal Lift Check, Metallic Disc-to-Metallic Seat 21
B10	Check Valve – Type 1: Angle Lift Check, Metallic Disc-to-Metallic Seat 21
B11	Check Valve – Type 2: Horizontal and Angle Lift Check, Non-Metallic Disc-to-Metallic Seat 22
B12	Check Valve – Type 2: Vertical Lift Check, Non-Metallic Disc-to-Metallic Seat 22
B13	Check Valve – Type 3: Swing Check, Metallic Disc-to-Metallic Seat 23
B14	Check Valve – Type 4: Swing Check, Non-Metallic Disc-to-Metallic Seat 23

TABLE OF CONTENTS (Continued)

<u>SECTION</u>		<u>PAGE</u>
ANNEX		
A	Strength of Solder Joints	15
B	Valve Types	16
C	Referenced Standards and Applicable Dates	24
APPENDIX		
X1	(SI) Metric References	25