

## PART 1 — INSTALLATION

### TABLE OF CONTENTS

|           |  |    |
|-----------|--|----|
| Section 1 | Installation — General Guidelines .....  | 7  |
| 1.1       | Introduction .....   | 8  |
| 1.2       | Purpose .....  | 8  |
| 1.3       | Application of these Rules .....   | 8  |
| 1.4       | Certification, Inspection, and Jurisdictional Requirements .....               | 8  |
| 1.4.1     | Responsibility .....   | 8  |
| 1.4.2     | Equipment Certification .....  | 9  |
| 1.4.3     | Jurisdictional Review .....  | 9  |
| 1.4.4     | Inspection .....   | 10 |
| 1.4.5     | <i>Boiler Installation Report</i> .....  | 10 |
| 1.4.5.1   | <i>Boiler Installation Report I-1</i> .....                                    | 11 |
| 1.4.5.1.1 | Guide for Completing National Board<br><i>Boiler Installation Report</i> ..... | 12 |
| Section 2 | Power Boilers .....  | 15 |
| 2.1       | Scope .....  | 16 |
| 2.2       | Definitions .....  | 16 |
| 2.3       | General Requirements .....   | 16 |
| 2.3.1     | Supports, Foundations, and Settings .....                                      | 16 |
| 2.3.2     | Structural Steel .....   | 16 |
| 2.3.3     | Clearances .....   | 16 |
| 2.4       | Boiler Room Requirements .....   | 17 |
| 2.4.1     | Exit .....   | 17 |
| 2.4.2     | Ladders and Runways .....  | 17 |
| 2.4.3     | Drains .....   | 18 |
| 2.4.4     | Water (Cleaning) .....   | 18 |
| 2.5       | Source Requirements .....  | 18 |
| 2.5.1     | Feedwater .....  | 18 |
| 2.5.1.1   | Volume .....   | 18 |
| 2.5.1.2   | Connection .....   | 18 |
| 2.5.1.3   | Pumps .....  | 18 |
| 2.5.1.4   | Valves .....   | 19 |
| 2.5.2     | Fuel .....   | 19 |
| 2.5.3     | Electrical .....   | 20 |
| 2.5.4     | Ventilation and Combustion Air .....   | 20 |
| 2.5.5     | Lighting .....   | 21 |
| 2.5.6     | Emergency Valves and Controls .....  | 21 |
| 2.6       | Discharge Requirements .....   | 21 |
| 2.6.1     | Chimney or Stack .....   | 21 |
| 2.6.2     | Ash Removal .....  | 21 |
| 2.6.3     | Drains .....   | 21 |
| 2.6.3.1   | Connection .....   | 21 |
| 2.6.3.2   | Pressure Rating .....  | 21 |
| 2.6.3.3   | Parts .....  | 22 |
| 2.7       | Operating Systems .....  | 22 |
| 2.7.1     | Breeching and Dampers .....  | 22 |
| 2.7.2     | Burners and Stokers .....  | 22 |
| 2.7.3     | Steam Supply .....   | 22 |
| 2.7.4     | Condensate and Return .....  | 23 |
| 2.7.5     | Blowoff .....  | 23 |
| 2.8       | Controls and Gages .....   | 24 |
| 2.8.1     | Water .....  | 24 |

|  |  |    |
|--|--|----|
| 2.8.2  | Pressure Gage .....  | 26 |
| 2.8.2.1  | Connection .....   | 26 |
| 2.8.3  | Temperature .....  | 26 |
| 2.9  | Pressure Relief Valves .....   | 26 |
| 2.9.1  | Valve Requirements – General .....   | 26 |
| 2.9.1.1  | Number .....   | 26 |
| 2.9.1.2  | Location .....   | 27 |
| 2.9.1.3  | Capacity .....   | 27 |
| 2.9.1.4  | Set Pressure .....   | 28 |
| 2.9.2  | Forced-Flow Steam Generator .....  | 28 |
| 2.9.3  | Superheaters .....   | 29 |
| 2.9.4  | Economizers .....  | 30 |
| 2.9.5  | Pressure-Reducing Valves .....   | 30 |
| 2.9.5.1  | Mounting and Discharge Requirements .....  | 30 |
| 2.10   | Testing and Acceptance .....   | 31 |
| 2.10.1   | General .....  | 31 |
| 2.10.2   | Pressure Test .....  | 32 |
| 2.10.3   | Nondestructive Examination .....   | 32 |
| 2.10.4   | System Testing .....   | 32 |
| 2.10.5   | Final Acceptance .....   | 32 |
| 2.10.6   | Boiler Installation Report .....   | 32 |
| <br>Section 3 Steam Heating Boilers, Hot-Water Heating Boilers, Hot-Water Supply<br>Boilers, and Potable Water Heaters ..... |  |    |
| 3.1  | Scope .....  | 33 |
| 3.2  | Definitions .....  | 34 |
| 3.2.1  | Steam Heating Boilers .....  | 34 |
| 3.2.2  | Hot-Water Heating and Hot-Water Supply Boilers .....   | 34 |
| 3.2.3  | Potable Water Heaters .....  | 34 |
| 3.3  | General Requirements .....   | 34 |
| 3.3.1  | Supports .....   | 34 |
| 3.3.1.1  | Methods of Support for Steam Heating,<br>Hot-Water Heating, and Hot-Water Supply Boilers ..... | 34 |
| 3.3.2  | Settings .....   | 35 |
| 3.3.3  | Structural Steel .....   | 36 |
| 3.3.4  | Clearances .....   | 37 |
| 3.4  | Boiler Room Requirements .....   | 37 |
| 3.4.1  | Exit .....   | 37 |
| 3.4.2  | Ladders and Runways .....  | 37 |
| 3.5  | Source Requirements .....  | 38 |
| 3.5.1  | Water .....  | 38 |
| 3.5.2  | Fuel .....   | 38 |
| 3.5.3  | Electrical .....   | 38 |
| 3.5.4  | Ventilation and Combustion Air .....   | 39 |
| 3.5.5  | Lighting .....   | 39 |
| 3.5.6  | Emergency Valves and Controls .....  | 39 |
| 3.6  | Discharge Requirements .....   | 39 |
| 3.6.1  | Chimney or Stack .....   | 39 |
| 3.6.2  | Ash Removal .....  | 40 |
| 3.6.3  | Drains .....   | 40 |
| 3.7  | Operating Systems .....  | 40 |
| 3.7.1  | Oil Heaters .....  | 40 |
| 3.7.2  | Breeching and Dampers .....  | 40 |
| 3.7.3  | Burners and Stokers .....  | 40 |

|           |  |    |
|-----------|--|----|
| 3.7.4     | Feedwater, Makeup Water, and Water Supply .....  | 40 |
| 3.7.5     | Stop Valves .....  | 41 |
| 3.7.5.1   | Steam Heating, Hot-Water Heating, and<br>Hot-Water Supply Boilers .....  | 41 |
| 3.7.5.2   | Potable Water Heaters .....  | 41 |
| 3.7.6     | Return Pipe Connections .....  | 41 |
| 3.7.7     | Bottom Blowoff and Drain Valves .....  | 46 |
| 3.7.7.1   | Steam Heating, Hot-Water Heating, and<br>Hot-Water Supply Boilers .....  | 46 |
| 3.7.7.2   | Potable Water Heaters .....  | 46 |
| 3.7.8     | Modular Steam Heating and Hot-Water Heating Boilers .....  | 46 |
| 3.7.8.1   | Individual Modules .....   | 47 |
| 3.7.8.2   | Assembled Modular Boilers .....  | 47 |
| 3.7.9     | Provisions for Thermal Expansion .....   | 47 |
| 3.7.9.1   | Expansion Tanks and Piping for Steam Heating,<br>Hot-Water Heating, Hot-Water Supply Boilers, and<br>Potable Water Heaters ..... | 47 |
| 3.7.9.2   | Expansion Tanks and Piping For Potable Water Heaters ...   | 49 |
| 3.8       | Instruments, Fittings, and Controls .....  | 50 |
| 3.8.1     | Steam Heating Boilers .....  | 50 |
| 3.8.1.1   | Steam Gages .....  | 50 |
| 3.8.1.2   | Water Gage Glasses .....   | 50 |
| 3.8.1.3   | Water Column and Water Level Control Pipes .....   | 51 |
| 3.8.1.4   | Pressure Control .....   | 51 |
| 3.8.1.5   | Automatic Low-Water Fuel Cutoff and/or Water<br>Feeding Device .....   | 51 |
| 3.8.1.6   | Modular Steam Heating Boilers .....  | 52 |
| 3.8.1.7   | Instruments, Fittings, and Controls Mounted Inside<br>Boiler Jackets .....   | 52 |
| 3.8.2     | Hot-Water Heating or Hot-Water Supply Boilers .....  | 52 |
| 3.8.2.1   | Pressure or Altitude Gages .....   | 52 |
| 3.8.2.2   | Thermometers .....   | 52 |
| 3.8.2.3   | Temperature Control .....  | 53 |
| 3.8.2.4   | Low-Water Fuel Cutoff .....  | 53 |
| 3.8.2.5   | Modular Hot-Water Heating Boilers .....  | 53 |
| 3.8.2.6   | Instruments, Fittings, and Controls Mounted Inside<br>Boiler Jackets .....   | 53 |
| 3.8.3     | Potable Water Heaters .....  | 54 |
| 3.8.3.1   | Temperature Controls .....   | 54 |
| 3.8.3.2   | Thermometer .....  | 54 |
| 3.9       | Pressure-Relieving Valves .....  | 54 |
| 3.9.1     | Safety Valve Requirements — General .....  | 54 |
| 3.9.1.1   | Mounting Safety and Safety Relief Valves for<br>Steam Heating, Hot-Water Heating, and<br>Hot-Water Supply Boilers .....          | 54 |
| 3.9.1.1.1 | Permissible Mounting .....   | 54 |
| 3.9.1.1.2 | Requirements for Common Connections<br>for Two or More Valves .....  | 54 |
| 3.9.1.2   | Threaded Connections .....   | 55 |
| 3.9.1.3   | Prohibited Mountings .....   | 55 |
| 3.9.1.4   | Use of Shutoff Valves Prohibited .....   | 55 |
| 3.9.1.5   | Safety and Safety Relief Valve Discharge Piping .....  | 55 |
| 3.9.1.6   | Temperature and Pressure Safety Relief Valves .....  | 55 |
| 3.9.2     | Safety Valve Requirements for Steam Boilers .....  | 55 |

|           |  |    |
|-----------|--|----|
| 3.9.3     | Safety Relief Valve Requirements for Hot-Water Heating or Hot-Water Supply Boilers ..... | 57 |
| 3.9.4     | Safety Relief Valve Requirements for Potable Water Heaters .....                         | 58 |
| 3.9.4.1   | Installation .....   | 58 |
| 3.9.4.2   | Permissible Mountings .....  | 58 |
| 3.9.4.3   | Requirements for Common Connection for Two or More Valves .....                          | 58 |
| 3.9.4.4   | Threaded Connections .....   | 59 |
| 3.9.4.5   | Prohibited Mountings .....   | 59 |
| 3.9.4.6   | Use of Shutoff Valves Prohibited .....   | 59 |
| 3.9.4.7   | Safety Relief Valve Discharge Piping .....   | 59 |
| 3.9.5     | Safety and Safety Relief Valves for Tanks and Heat Exchangers.....                       | 59 |
| 3.9.5.1   | Steam to Hot-Water Supply .....  | 59 |
| 3.9.5.2   | High Temperature Water to Water Heat Exchanger .....                                     | 59 |
| 3.9.5.3   | High Temperature Water to Steam Heat Exchanger .....                                     | 60 |
| 3.10      | Testing and Acceptance .....   | 60 |
| 3.10.1    | Pressure Test .....  | 60 |
| 3.10.2    | Final Acceptance .....   | 60 |
| 3.10.3    | Boiler Installation Report .....   | 60 |
| 3.10.4    | Tables and Figures .....   | 60 |
| Section 4 | Pressure Vessels .....   | 63 |
| 4.1       | Scope .....  | 64 |
| 4.2       | Definitions .....  | 64 |
| 4.3       | General Requirements .....   | 64 |
| 4.3.1     | Supports .....   | 64 |
| 4.3.2     | Clearances .....   | 64 |
| 4.3.3     | Piping .....   | 64 |
| 4.4       | Instruments and Controls .....   | 64 |
| 4.4.1     | Level Indicating Devices .....   | 64 |
| 4.4.2     | Pressure Indicating Devices .....  | 64 |
| 4.5       | Pressure Relief Devices .....  | 65 |
| 4.5.1     | Device Requirements .....  | 65 |
| 4.5.2     | Number of Devices .....  | 65 |
| 4.5.3     | Location .....   | 65 |
| 4.5.4     | Capacity .....   | 65 |
| 4.5.5     | Set Pressure .....   | 66 |
| 4.5.6     | Installation and Discharge Piping Requirements .....                                     | 66 |
| 4.6       | Testing and Acceptance .....   | 67 |
| Section 5 | Piping .....   | 69 |
| 5.1       | Scope .....  | 70 |
| 5.2       | General Requirements .....   | 70 |
| 5.2.1     | Additions to Existing Piping .....   | 70 |
| 5.2.2     | Proximity to Other Equipment and Structures .....  | 70 |
| 5.2.3     | Flanges and Other Non-Welded Joints .....  | 70 |
| 5.2.4     | Valves .....   | 70 |
| 5.2.5     | Materials .....  | 70 |
| 5.2.6     | Hangers and Supports .....   | 70 |
| 5.2.7     | Protection and Cleaning .....  | 70 |
| 5.2.8     | Welding and Brazing .....  | 71 |
| 5.3       | Pressure Relief Devices .....  | 71 |
| 5.3.1     | Device Requirements .....  | 71 |
| 5.3.2     | Number of Devices .....  | 71 |
| 5.3.3     | Location .....   | 71 |

|            |  |     |
|------------|--|-----|
| 5.3.4      | Capacity .....   | 71  |
| 5.3.5      | Set Pressure .....   | 72  |
| 5.3.6      | Inlet and Discharge Piping Requirements .....  | 72  |
| 5.4        | Examination, Inspection, and Testing .....   | 73  |
| Section 6  | Supplements .....  | 75  |
| S.1        | Installation of Yankee Dryers (Rotating Cast-Iron Pressure Vessels) with Finished Shell Outer Surfaces ..... | 76  |
| S.1.1      | Scope .....  | 76  |
| S.1.2      | Assessment of Installation .....   | 76  |
| S.1.3      | Determination of Allowable Operating Parameters .....  | 78  |
| S.1.4      | ASME Code Primary Membrane Stress Criteria .....   | 80  |
| S.1.5      | Pressure Testing .....   | 80  |
| S.1.6      | Nondestructive Examination .....   | 81  |
| S.2        | Safety Valves on the Low-Pressure Side of Steam Pressure-Reducing Valves ....                                | 82  |
| S.2.1      | Scope .....  | 82  |
| S.2.2      | Safety Valve Capacity .....  | 82  |
| S.2.3      | Calculation of Safety Valve Relieving Capacity .....   | 82  |
| S.2.4      | Steam Flow When Flow Coefficients Are Not Known .....  | 83  |
| S.2.5      | Two-Stage Pressure-Reducing Valve Stations .....   | 83  |
| Section 7  | NBIC Policy for Metrication .....  | 89  |
| 7.1        | General .....  | 90  |
| 7.2        | Equivalent Rationale .....   | 90  |
| 7.3        | Procedure for Conversion .....   | 90  |
| 7.4        | Referencing Tables .....   | 91  |
| Section 8  | Preparation of Technical Inquiries to the <i>National Board Inspection Code Committee</i> .....              | 95  |
| 8.1        | Introduction .....   | 96  |
| 8.2        | Inquiry Format .....   | 96  |
| 8.3        | Code Revisions or Additions .....  | 97  |
| 8.4        | Code Interpretations .....   | 97  |
| 8.5        | Submittals .....   | 97  |
| Section 9  | Glossary of Terms .....  | 99  |
| 9.1        | Definitions .....  | 100 |
| Section 10 | NBIC Approved Interpretations .....  | 103 |
| 10.1       | Scope .....  | 104 |
| 10.2       | Index of Interpretations .....   | 104 |
| 10.3       | Subject Index of Interpretations .....   | 108 |
| Section 11 | Index .....  | 111 |